



# CENTRE FOR ENVOTECH AND MANAGEMENT CONSULTANCY PVT. LTD. (LAB DIVISION)

An ISO 9001:2015, ISO 45001:2018 & ISO 14001:2015 Certified Company,  
Plot No. 800/1274, Johal, Pahal, Bhubaneswar-752101, E-mail: cemclab@yahoo.in. Mobile: 9439050689

Report No. - CEMC/ASL/091025/A

Issued Date-09.10.2025

## AMBIENT AIR QUALITY MONITORING TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.  
Sample Description : Ambient Air  
Date of Monitoring : 23.09.2025  
Date of Receiving : 25.09.2025  
Date of Analysis : 25.09.2025  
Sample Collected by : Mr. Rabindranath Das.

### ANALYSIS RESULT

Sl. No.	LOCATION	MONITORING REPORT					
		PM <sub>10</sub> ( $\mu\text{g}/\text{m}^3$ )	PM <sub>2.5</sub> ( $\mu\text{g}/\text{m}^3$ )	SO <sub>2</sub> ( $\mu\text{g}/\text{m}^3$ )	NO <sub>x</sub> ( $\mu\text{g}/\text{m}^3$ )	CO ( $\text{mg}/\text{m}^3$ )	NH <sub>3</sub> ( $\mu\text{g}/\text{m}^3$ )
1	At the boundary near the water harvesting pond (East Direction)	71.7	36.8	16.8	21.4	0.45	<20
2	At the Boundary near ESP (South Direction)	65.6	34.6	14.5	18.3	0.33	<20
3	At the Boundary near Coal Fines Stock yard (North Direction)	63.4	33.9	9.6	15.5	0.27	<20
4	Near Ball mill, Iron ore fines stock yard	72.1	37.3	16.8	22.4	0.43	<20
NAAQ Standard-2009		100	60	80	80	4.0	400
Methods of Analysis		IS: 5182 (Part-23)	IS: 5182 (Part-24,2019)	IS: 5182 (Part-2)	IS: 5182 (Part-6)	IS: 5182 (Part-10)	IS: 5182 (Part-25,2019)

  
Authorized Signatory



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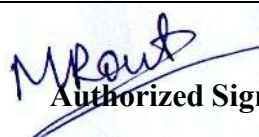
Report No. - CEMC/ASL/091025/A

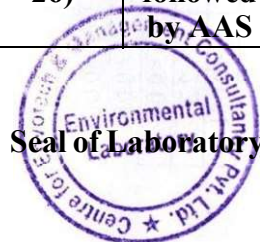
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Date of Monitoring : 23.09.2025  
Date of Receiving : 25.09.2025  
Date of Analysis : 25.09.2025  
Sample Collected by : Mr. Rabindranath Das.

Sl. No.	LOCATION	MONITORING REPORT					
		O3 ( $\mu\text{g}/\text{m}^3$ )	Pb ( $\mu\text{g}/\text{m}^3$ )	Ni ( $\text{ng}/\text{m}^3$ )	As ( $\text{ng}/\text{m}^3$ )	Benzene ( $\mu\text{g}/\text{m}^3$ )	BaP ( $\text{ng}/\text{m}^3$ )
1	At the boundary near the water harvesting pond (East Direction)	<10	<0.05	<3.2	<0.1	<5	<1
2	At the Boundary near ESP (South Direction)	<10	<0.05	<3.2	<0.1	<5	<1
3	At the Boundary near Coal Fines Stock yard (North Direction)	<10	<0.05	<3.2	<0.1	<5	<1
4	Near Ball mill, Iron ore fines stock yard	<10	<0.05	<3.2	<0.1	<5	<1
NAAQ Standard-2009		100	1.0	20	6	5	1
Methods of Analysis		IS: 5182 (Part-9)	IS: 5182 (Part-22)	IS: 5182 (Part-26)	As per CPCB method followed by AAS	IS: 5182 (Part-11)	IS: 5182 (Part-12)

  
Authorized Signatory



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Report No. - CEMC/ASL/091025/F

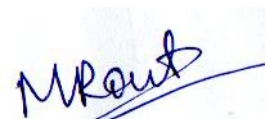
Issued Date-09.10.2025

## FUGITIVE EMISSION MONITORING TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.  
Sample Description : Fugitive Emission  
Date of Monitoring : 23.09.2025  
Date of Receiving : 25.09.2025  
Date of Analysis : 25.09.2025  
Sample Collected by : Mr. Rabindranath Das.

## ANALYSIS RESULT

Sl. No.	LOCATION	RESULT	
		RSPM ( $\mu\text{g}/\text{m}^3$ )	SPM ( $\mu\text{g}/\text{m}^3$ )
1	Proportioning System (Ash & Coke Fines Bunker)	526	1087
2	Raw Material Transfer point of Mixture (Mixture Building)	457	1063
3	Ball Mill (Cool Grinding)	394	998
4	Ball Mill (Flux & Coke Grinding)	373	1047
5	Finished Product Transfer points and plant de-dusting system	438	1118
6	Travelling Grate & Rotary Kiln	425	984
Standard as per Environment (Protection Act) 3 <sup>rd</sup> Amendment Rules-2012 by MoEF & CC. at 10 m distance from the source		--	2000*

  
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Report No. - CEMC/ASL/091025/N

Issued Date-09.10.2025

## AMBIENT NOISE MONITORING TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.  
Sample Description : Noise Monitoring  
Date of Monitoring : 23.09.2025  
Sample Collected by : Mr. Rabindranath Das.

## ANALYSIS RESULT

Sl. No.	Location	Noise Level In Day Time dB(A)	Noise Level In Night Time dB(A)
01	Ball Mill (Cool Grinding)	84.8	77.4
02	Raw Material Transfer point of Mixture (Mixture Building)	80.5	71.3

## NATIONAL STANDARD NOISE LEVEL

Area Code	Category of Area/Zone	Permissible Limit in dB (A)	
		Day Time	Night Time
A	Industrial Area	75	70
B	Commercial Area	65	55
C	Residential Area	55	45
D	Silence Zone	50	40

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Notes:



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Report No. - CEMC/ASL/091025/St

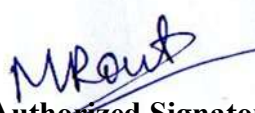
Issued Date-09.10.2025

## STACK EMISSION MONITORING TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.  
Sample Description : Stack Monitoring  
Date of Monitoring : 23.09.2025  
Sample Collected by : Mr. Rabindranath Das.  
Stack Height : 30m

## ANALYSIS RESULT

Sl. No.	Location of Sampling	Flue Gas Temp. in K	Concentration of Particulate Matter (PM) in mg/Nm <sup>3</sup>
			Result
01	ESP	392	41
Permissible Limit as per CTO			50

  
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Report No. - CEMC/ASL/091025/DW

Issued Date-09.10.2025

## DRINKING WATER TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.  
Sample Description : Ground Water  
Date of Monitoring : 23.09.2025  
Date of Receiving : 25.09.2025  
Date of Analysis : 25.09.2025  
Sample Collected by : Mr. Rabindranath Das.  
Sample Location : Canteen(RO Water)

### ANALYSIS RESULT

Sl. No	Parameter	Unit	Desired Limit of drinking water (BIS:10500:2012)	Permissible Limit of drinking water (BIS:10500:2012)	Result
1	Colour	Hazen	5	15	<5
2	Odour	-	Agreeable	Agreeable	AL
3	Taste	-	Agreeable	-	AL
4	Turbidity	NTU	1	5	<1
5	pH Value @ 25°C	-	6.5-8.5	No Relaxation	6.69
6	Total Dissolved Solid	mg/l	500	2000	88
7	Alkalinity as CaCO <sub>3</sub>	mg/l	200	600	48
8	Total Hardness as CaCO <sub>3</sub>	mg/l	200	600	50
9	Iron as Fe	mg/l	0.3	No Relaxation	0.18
10	Nitrate as NO <sub>3</sub> <sup>-</sup> -N	mg/l	45	No Relaxation	0.96
11	Sulphate as SO <sub>4</sub>	mg/l	200	400	10.6
12	Fluoride as F	mg/l	1.0	1.5	<0.05
13	Calcium as Ca	mg/l	75	200	13.4
14	Chloride as Cl <sup>-</sup>	mg/l	250	1000	23.9

N.B: AL – Agreeable

  
Authorized Signatory

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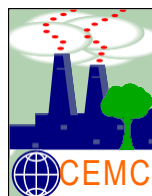
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Report No. - CEMC/ASL/091025/SW

Issued Date-09.10.2025

## SURFACE WATER TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.  
Sample Description : Surface Water  
Date of Monitoring : 23.09.2025  
Date of Receiving : 25.09.2025  
Date of Analysis : 25.09.2025  
Sample Collected by : Mr. Rabindranath Das.  
Sample Location : Reservoir

## ANALYSIS RESULT

Sl. No	Parameter	Unit	GSR 422E Standards	Result
1	Colour	Hazen	--	10
2	Odour	-	--	U/O
3	pH Value @ 25°C	-	5.5-9.0	8.04
4	Total Dissolved Solid	mg/l	2100	938
5	Iron as Fe	mg/l	3.0	1.14
6	Sulphate as SO <sub>4</sub>	mg/l	1000	44.8
7	Nitrate as NO <sub>3</sub> <sup>-</sup> -N	mg/l	50	17.6
8	Boron as B	mg/l	2.0	0.32
9	BOD for 3 days @ 27°C	mg/l	30	20
10	COD	mg/l	250	70

N.B: U/O- Un-objectionable

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Report No. - CEMC/ASL/091025/WW

Issued Date-09.10.2025

## WASTE WATER TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.  
Sample Description : Waste Water  
Date of Monitoring : 23.09.2025  
Date of Receiving : 25.09.2025  
Date of Analysis : 25.09.2025  
Sample Collected by : Mr. Rabindranath Das.  
Sample Location : STP Outlet

## ANALYSIS RESULT

Sl. No.	Parameter	Unit	Effluent Discharge Standard	Testing Method	Result
1.	pH Value @ 25°C	--	6.5-9.0	APHA 4500 H <sup>+</sup> B	7.41
2.	Total Suspended Solids	mg/l	<20	APHA 2540 D	36.8
3.	B.O.D for 3 days @ 27°C	mg/l	<10	APHA 5210 B	9.4
4.	COD	mg/l	<50	APHA 5220 C	44
5.	Oil & Grease	mg/l	--	APHA 5520 B	2.2

  
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Report No. - CEMC/ASL/091025/BW

Issued Date-09.10.2025

## WATER TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.  
Sample Description : Bore Well Water  
Date of Monitoring : 23.09.2025  
Date of Receiving : 25.09.2025  
Date of Analysis : 25.09.2025  
Sample Collected by : Mr. Rabindranath Das.  
Sample Location : Bore Well

## GROUND WATER TEST REPORT

Slr. No.	Parameters	Unit	BW1	BW2	BW3	IS10500:2012	
						Acceptable Limit	Permissible Limit
1	Colour	Hazen	<05	<05	<05	5	15
2	Odour	--	AL	AL	AL	AL	AL
3	Taste	--	AL	AL	AL	AL	AL
4	Turbidity	NTU	<1.0	<1.0	<1.0	1	5
5	pH Value @ 25°C	mg/l	7.63	7.32	7.12	6.5-8.5	No Relaxation
6	Total Hardness (as CaCO <sub>3</sub> )	mg/l	170	168	178	200	600
7	Iron (as Fe)	mg/l	0.24	0.28	0.2	0.3	No Relaxation
8	Chloride (as Cl)	mg/l	43.9	49.9	39.9	250	1000
9	Residual, free Chlorine	mg/l	ND	ND	ND	0.2	1.0
10	Total Dissolved Solids	mg/l	260	291	260	500	2000
11	Calcium (as Ca)	mg/l	48.4	46.12	49.24	75	200
12	Magnesium (as Mg)	mg/l	13.12	12.24	12.52	30	100
13	Copper (as Cu)	mg/l	<0.005	<0.005	<0.005	0.05	1.5
14	Manganese (as Mn)	mg/l	<0.005	<0.005	<0.005	0.1	0.3
15	Sulphate (as SO <sub>4</sub> )	mg/l	21.2	24.8	20.8	200	400
16	Nitrate (as NO <sub>3</sub> )	mg/l	6.6	5.8	6.0	45	No Relaxation
17	Fluoride (as F)	mg/l	0.16	0.24	0.18	1.0	1.5
18	Phenolic Compounds (as C <sub>6</sub> H <sub>5</sub> OH)	mg/l	<0.001	<0.001	<0.001	0.001	0.002
19	Mercury (as Hg)	mg/l	<0.001	<0.001	<0.001	0.001	No Relaxation
20	Cadmium (as Cd)	mg/l	<0.003	<0.003	<0.003	0.003	No Relaxation
21	Selenium (as Se)	mg/l	<0.001	<0.001	<0.001	0.01	No Relaxation
22	Arsenic (as As)	mg/l	<0.001	<0.001	<0.001	0.01	0.05

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23	Cyanide (as CN)	mg/l	ND	ND	ND	0.05	No Relaxation
24	Lead (as Pb)	mg/l	<0.005	<0.005	<0.005	0.01	No Relaxation
25	Zinc (as Zn)	mg/l	<0.005	<0.005	<0.005	5	15
26	Chromium (as Cr)	mg/l	<0.05	<0.05	<0.05	0.05	No Relaxation
27	Mineral Oil	mg/l	<0.05	<0.05	<0.05	0.5	No Relaxation
28	Total Alkalinity (as CaCO <sub>3</sub> )	mg/l	92	80	90	200	600
29	Aluminium (as Al)	mg/l	<0.005	<0.005	<0.005	0.03	0.2
30	Boron (as B)	mg/l	<0.2	<0.2	<0.2	0.5	1.0
31	Total Coliform	MPN/100ml	Absent	Absent	Absent	Absent in 100 mL Sample	
32	Faecal Coliform	MPN/100ml	Absent	Absent	Absent	Absent in 100 mL Sample	

N.B: AL – Agreeable

**\*END OF REPORT\***

  
**Authorized Signatory**

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**Seal of Laboratory**

**CEMC PVT. LTD., NABET(QCI) Accredited Category 'A' Consultant Organization.**

**Regd. Office: Plot No. 522/3458, Pahal, Bhubaneswar-752101, Odisha, India, Mobile: 9861032826**

**E-mail- cemc\_consultancy@yahoo.co.in, cemc122@gmail.com, website: [www.cemcpl.com](http://www.cemcpl.com)**

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An ISO 9001:2015, ISO 45001:2018 & ISO 14001:2015 Certified Company,

Plot No. 800/1274, Johal, Pahal, Bhubaneswar-752101, E-mail: cemclab@yahoo.in. Mobile: 9439050689

Report No. - CEMC/ASL/091025/SW

Issued Date-09.10.2025

## WASTE TEST REPORT

Name of Company : Ardent Steel Ltd.  
Sample Description : Waste material  
Date of Monitoring : 23.09.2025  
Date of Receiving : 25.09.2025  
Date of Analysis : 25.09.2025  
Sample Collected by : Mr. B.K.Samantaray  
Sampling material : Used Oil

## ANALYSIS RESULT

Sl. No	Parameter	Unit of measurement	As per HWMR-2016 Schedule-V,Part-A,Max	Used Oil
1	Polychlorinated biphenyls (PCBs)	ppm	<2	ND
2	Cadmium+Chromium+Nickel (as Cd+Cr+Ni)	ppm	500	4.0
3	Lead (as Pb)	ppm	100	0.43
4	Polyaromatic Hydrocarbon	%	6	ND
5	Arsenic (as As)	ppm	5.0	<0.001

\*ND-Not Detected, ppm-parts per million

\*The test parameter is within the standard limit

**\*END OF REPORT\***

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Report No. - CEMC/ASL/091025/WW

Issued Date-09.10.2025

## WATER TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.  
Sample Description : Waste Water  
Date of Monitoring : 23.09.2025  
Date of Receiving : 25.09.2025  
Date of Analysis : 25.09.2025  
Sample Collected by : Mr. Rabindranath Das.  
Sample Location : ETP OUTLET

## ANALYSIS RESULT

Sl. No.	Parameter	Unit	Effluent Discharge Standard (a)	Testing Method	Result
1.	pH Value @ 25°C	-	6.5-9.0	APHA 4500 H <sup>+</sup> B	7.36
2.	Total Suspended Solids	mg/l	<100	APHA 2540 D	28.4
3.	B.O.D for 3 days @ 27°C	mg/l	<30	IS 3025(Part-44)	24
4.	C.O.D	mg/l	<250	APHA 5220 B	70
5.	Oil & grease	mg/l	<10	APHA 5520 B	<1

**\*END OF REPORT\***

  
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Report No. - CEMC/ASL/091025/WW

Issued Date-09.10.2025

## WATER TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.  
Sample Description : Waste Water  
Date of Monitoring : 23.09.2025  
Date of Receiving : 25.09.2025  
Date of Analysis : 25.09.2025  
Sample Collected by : Mr. Rabindranath Das.  
Sample Location : STP INLET

## ANALYSIS RESULT

Sl. No.	Parameter	Unit	Testing Method	Result
1.	pH Value @ 25°C	-	APHA 4500 H <sup>+</sup> B	6.81
2.	Total Suspended Solids	mg/l	APHA 2540 D	104
3.	B.O.D for 3 days @ 27°C	mg/l	IS 3025(Part-44)	150
4.	Faecal Coliform	MPN/100ml	IS 1622	>1600

**\*END OF REPORT\***

  
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Date of Receiving : 25.09.2025  
Date of Analysis : 25.09.2025  
Sample Collected by : Mr. Rabindranath Das.  
Sample Location : STP OUTLET

## ANALYSIS RESULT

Sl. No.	Parameter	Unit	Effluent Discharge Standard (a)	Testing Method	Rresult
1.	pH Value @ 25°C	-	6.5-9.0	APHA 4500 H <sup>+</sup> B	7.61
2.	Total Suspended Solids	mg/l	<100	APHA 2540 D	34.4
3.	B.O.D for 3 days @ 27°C	mg/l	<30	IS 3025(Part-44)	22
4.	Faecal Coliform	MPN/100ml	<1000	IS 1622	37

**\*END OF REPORT\***

  
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